

CUTTING TOOLS & PRECISION TOOLS

▶ ตีแปงเกลียวแบบรีดเกลียวเคลือบ TiCN (TAFLET T-TF)

NACHI

List 6920



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Unit : mm

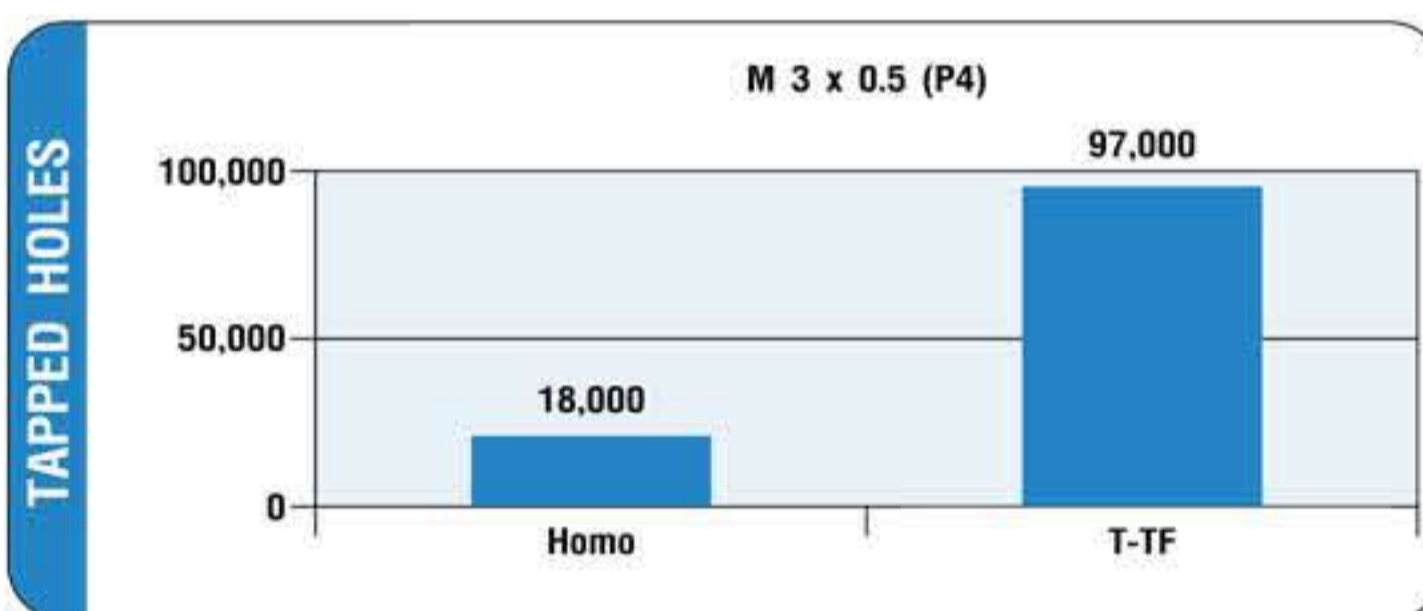
Thread Size	Pitch	TAP Limit	Chamfer Length	Thread Length	Overall Length	Shank Diameter	Number of Flutes
M1.4	0.3	4 5	P	7	34	3	3
M1.7	0.35	4 5		8	36	3	3
M2	0.4	4 5		9	40	3	3
M2.3	0.4	4 5		9	42	3	3
M2.5	0.45	4 5		10	44	3	3
M2.6	0.45	4 5		10	44	3	3
M3	0.5	5 6		11	46	4	4
M3.5	0.6	5 6		11	48	4	4
M4	0.7	6 7		12	52	5	4
M5	0.8	6 7		P•B	10	60	5.5
M6	1	7 8	10		62	6	4
M7	1	7 8	16		65	6.2	6
M8	1.25	7 8	18		70	6.2	6
M8	1	7 8	18		70	6.2	6
M10	1.5	7 8	19		75	7	8
M10	1.25	7 8	19		75	7	8

TECHNICAL INFORMATION : TAFLET

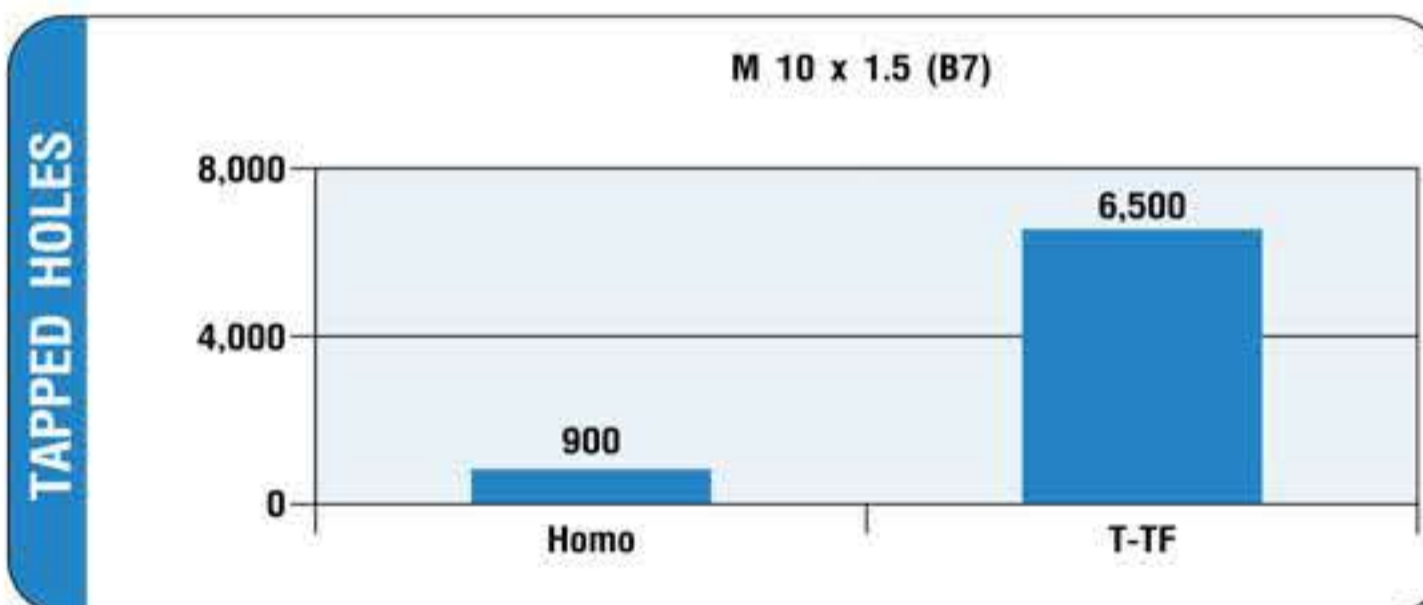
ข้อมูลทางด้านเทคนิค ของตีแปงเกลียว

Cutting Conditions

Material : SPC
Thread Length : 2.4 mm
Drilled Holes : 2.77 mm
Tapping Speed : 12.6 m/min
T-TF : Dry



Material : S45C
Thread Length : 8.5 mm
Drilled Holes : 9.3 mm
Tapping Speed : 6.6 m/min
Cutting Oil



CHAMFER ON THREADS

Type	M6. U1/4 and smaller	M7. U5/16 and larger
Plug Type	4 Threads 	4 Threads 5°
Bottoming Type	2 Threads 	2 Threads 10°

APPLICATIONS

Plug Type = For Tapping of thru hole or blind hole with ample clearance at the bottom
Bottoming Type = For Tapping of thru hole or blind hole with tight clearance at the bottom

เครื่องมือตัดเจาะและเครื่องมือวัดละเอียด